

FIGURE 1
Bread Crumb Firmness - Strong Wheat Flour

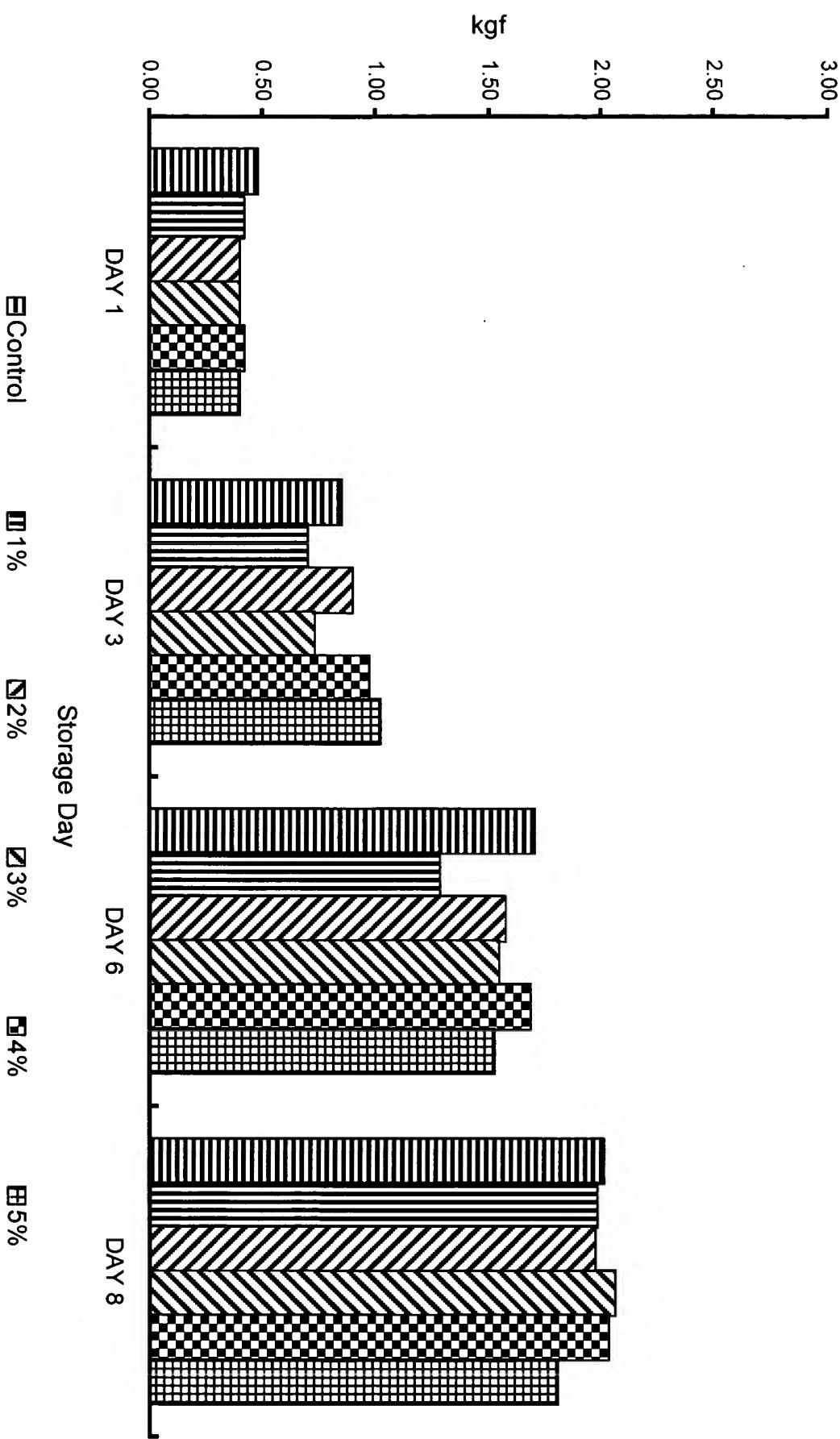


FIGURE 2
Bread Crumb Firmness - Medium Strong Wheat Flour

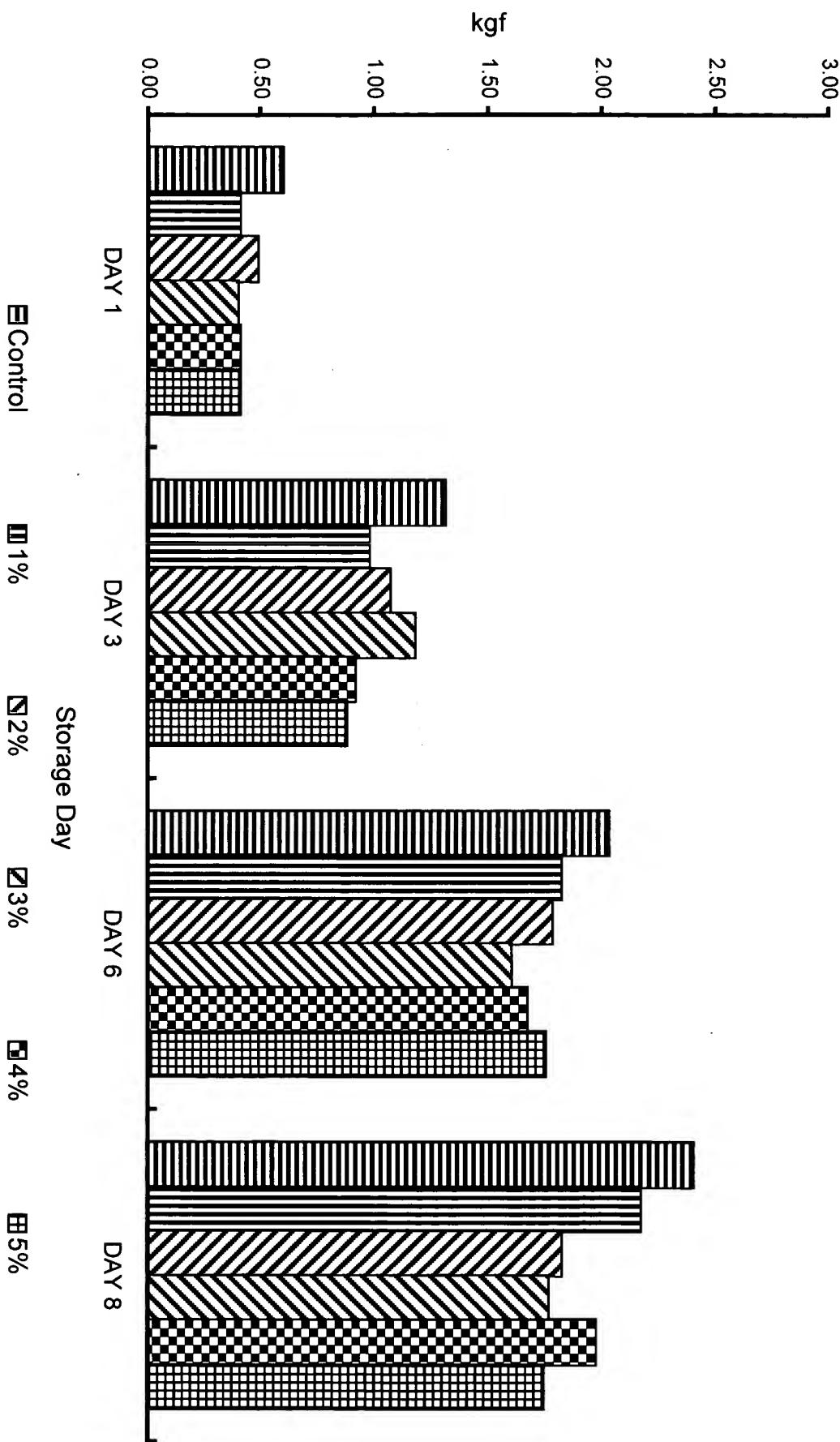


FIGURE 3
Bread Crumb Firmness - Medium Strong Bucky Wheat Flour

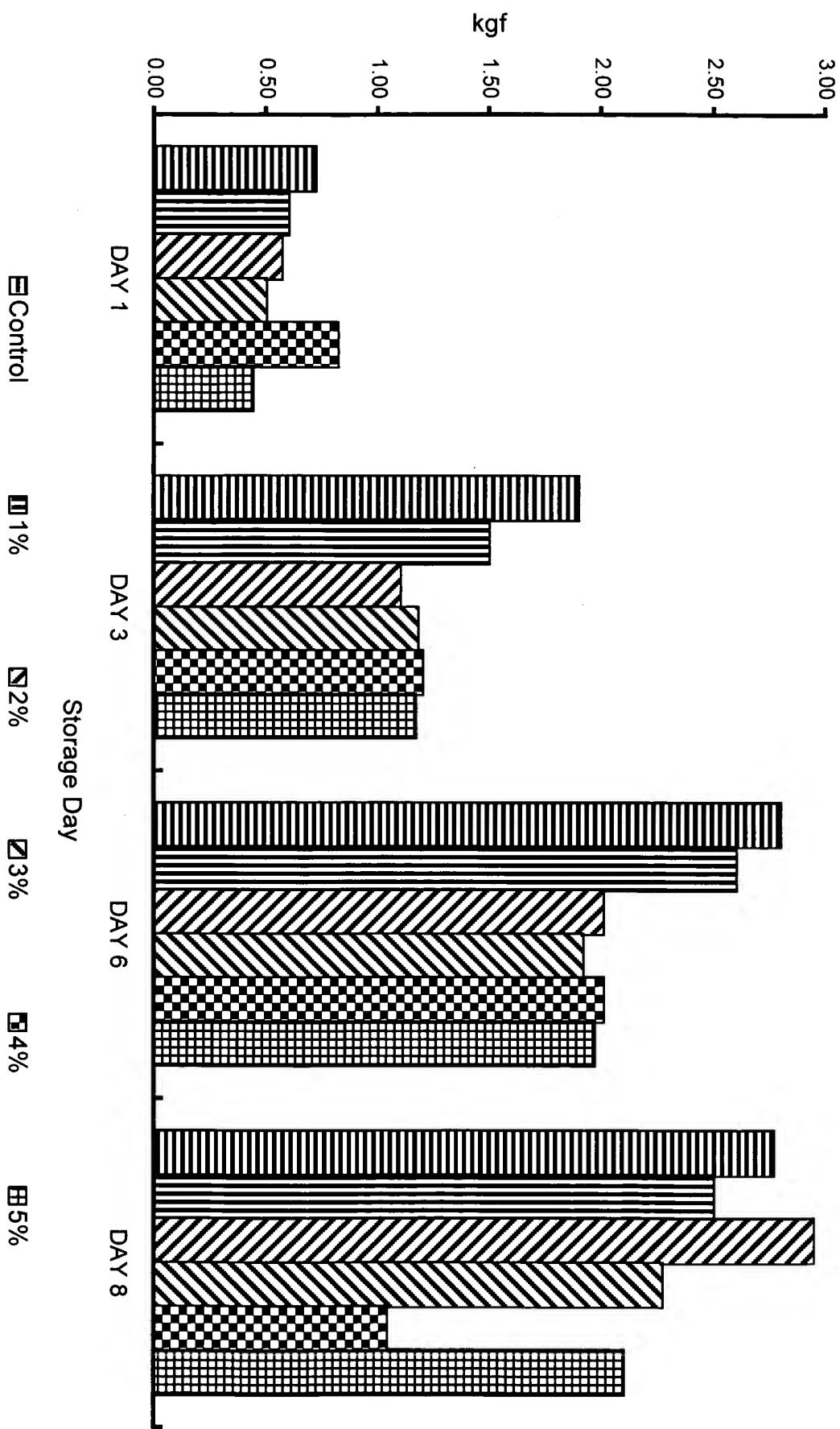


FIGURE 4
Bread Crumb Firmness Acceleration (Shelf Life)

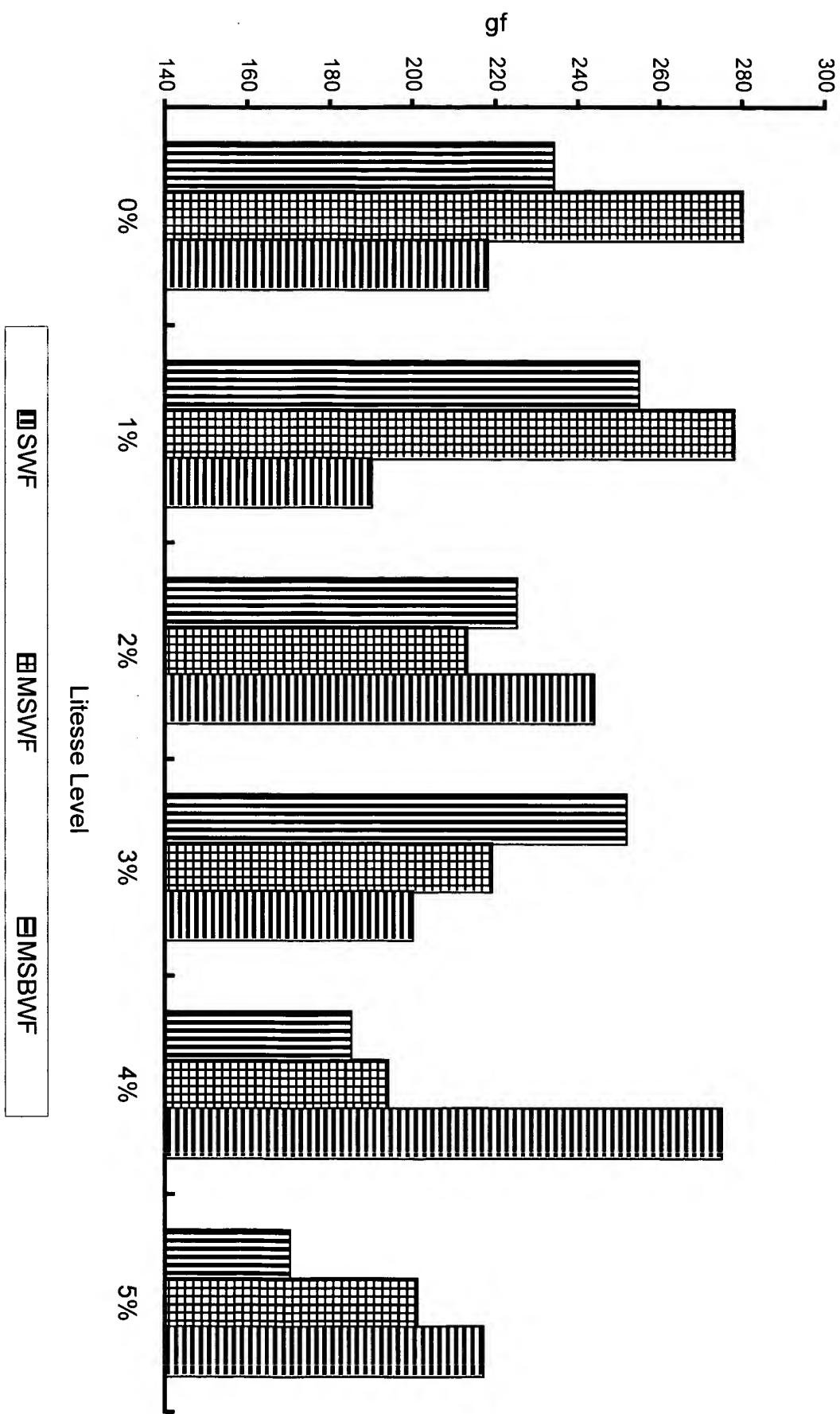


FIGURE 5
Bread Crumb Firmness Acceleration (Shelf Life)

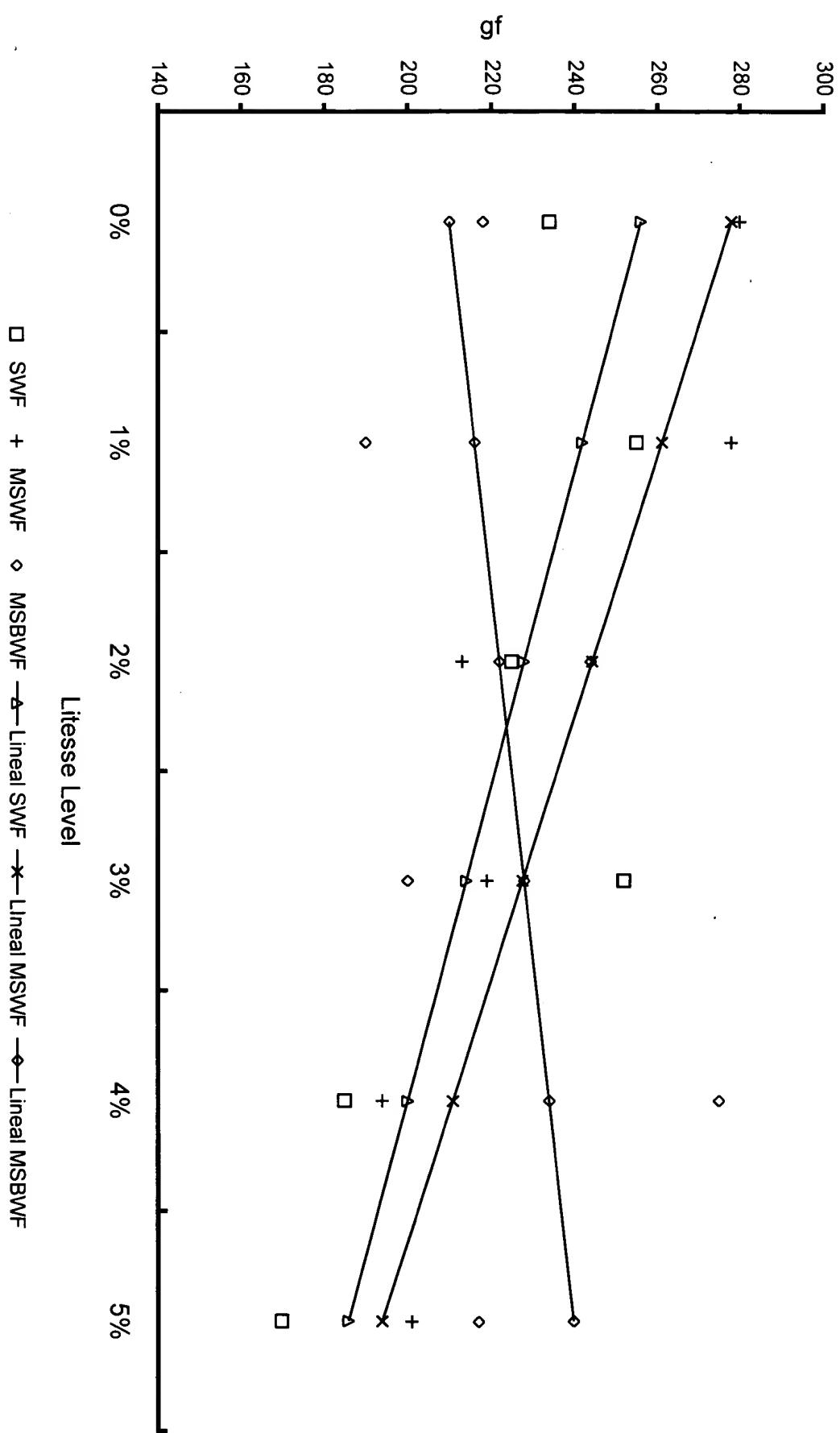


Figure 6
Muffin Hardness

